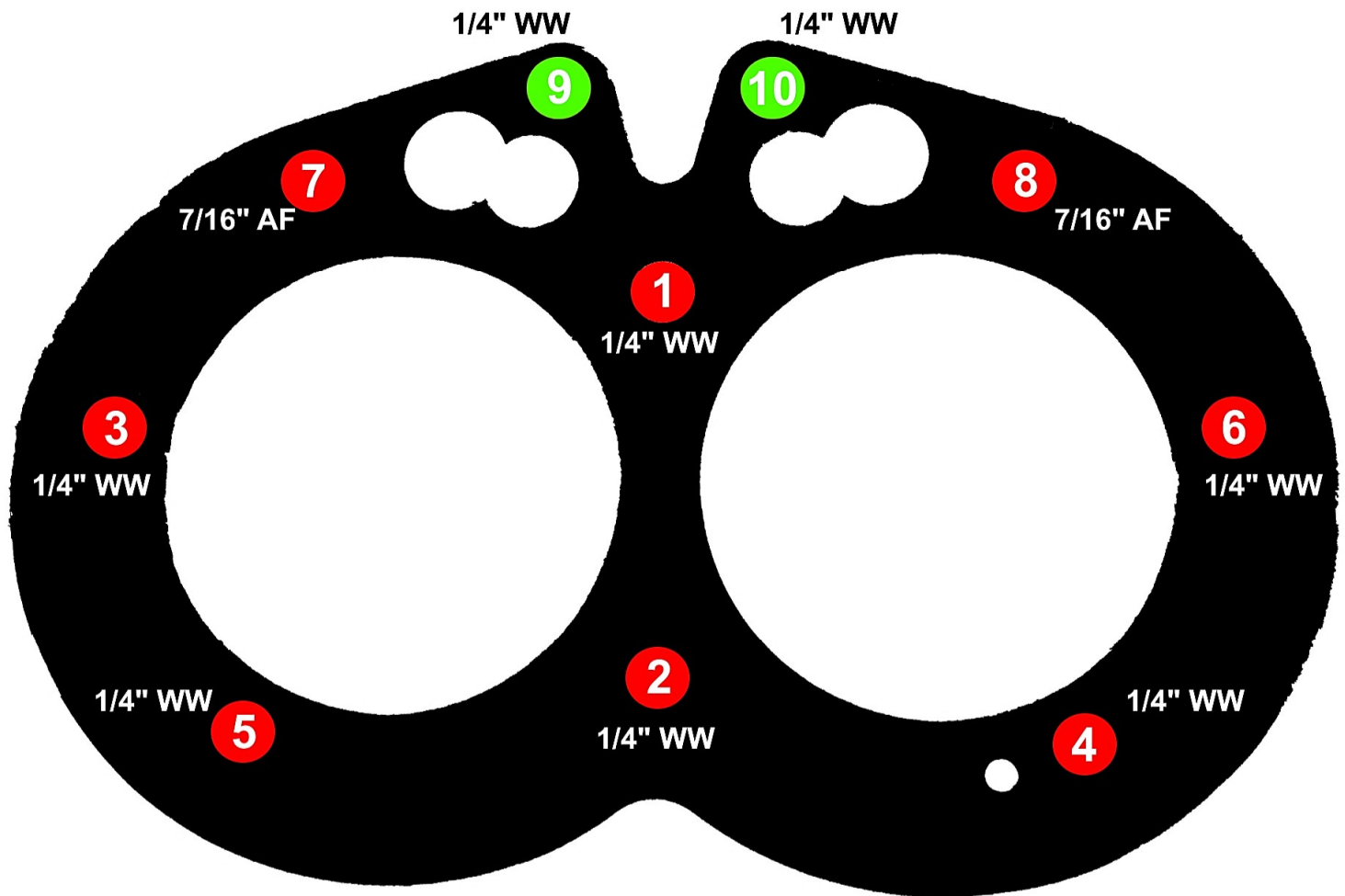


Norton Commando

Cylinder Head Tightening Sequence and Torque



-  20ft/lb
-  30ft/lb

Tightening Order:

1, 2, 3, 4, 5, 6, 7, 8, 9, 10

Note: up until 1973, the sleeve nuts (marked 7 & 8 on the drawing) were 1/4" WW spanner size.